



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB PWC70797-3
Job Sheet 194513



Part No: RB PWC70797-3

Job Qty: 4 pcs

Part Name: Sleeve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/3/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB PWC70797 REV 2 IPP Rev. A 19.03.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y - 1	4 pcs	5/10/19	5/10/19	0.00	2.00	SL-2500Y - 1		SL 19-5-6
110	QC 2	4 pcs	5/10/19	5/10/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		SL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S178037



Part: RB PWC70797-3

Job No: 194513

Serial No/Batch: S178037

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/08/19

				QC 2 - 5	
				QC 2 - 71	
112 HAAS 5 Axis - B4B	4 pcs	5/10/19	0.00 5.33	HAAS - 5 - B4B	19-05-23
114 QC 2	4 pcs	5/10/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	19-05-23
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
120 QC 8	4 pcs	5/10/19	0.00 0.00	QC 8 - 12	19/05/23
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	

125 Outsource - 4 - Anodize	4 pcs	5/10/19		GRO002-VC ATG001	RA 2019-05-23
126 Packaging 2-1 - Receive - B4B	4 pcs	5/10/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
127 QC 6	4 pcs	5/10/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	4 pcs	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1-Machine as per folio FC761 FOLIO REV: <u>AA</u> DWG REV: <u>2</u> ***See note*** 2-Debur Descriptions: 112 - 1-Machine as per folio FC761 FOLIO REV: <u>AA</u> DWG REV: <u>2</u> 2-Debur 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. 125 - Issue P/O; _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 126 - C of C required.					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6R2.500	6061-T6 Round Bar 2.500"	.3400 ft (.085 ea)	100-SL-2500Y - 1	S149550	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-2500Y - 1	M6061T6R2.500	0	10	0	
Part Specifications					
Specifications could not be found.					

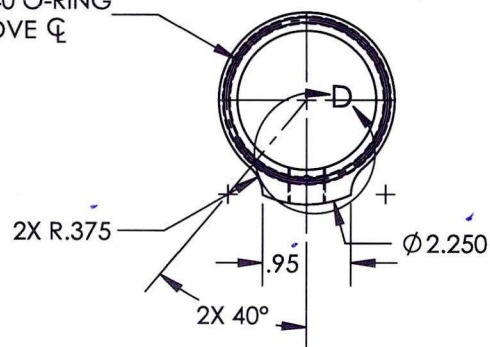
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED -3 MISSING .95 DIMENSION AND DATUM CONTROL FEATURES PER G.E.	10/5/2011	RJC	

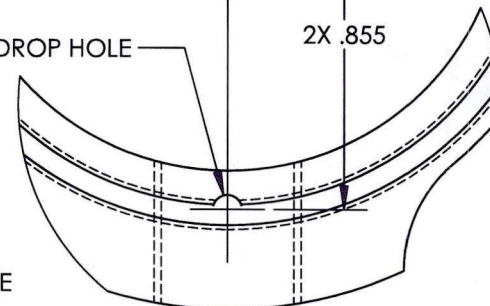


2X ϕ 1.740 O-RING
GROOVE ϕ

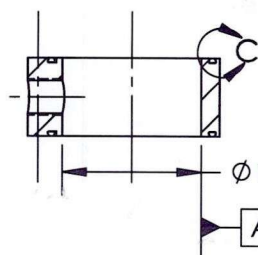


2X ϕ .079 DROP HOLE

2X .855



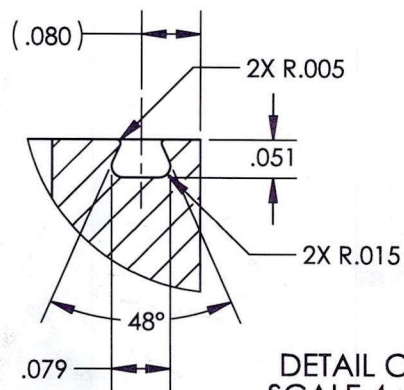
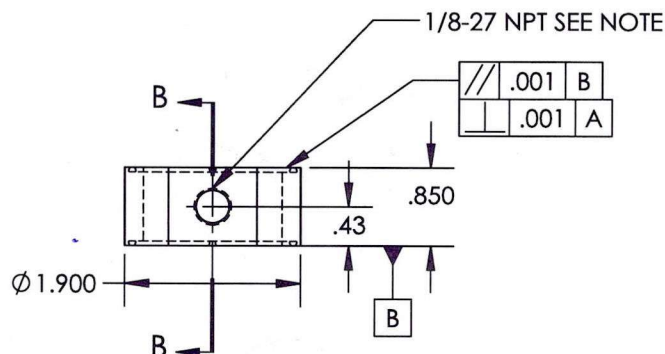
DETAIL D
SCALE 2 : 1



SECTION B-B

ϕ 1.500 $^{+.005}_{-.002}$

A



DETAIL C
SCALE 4 : 1
2 PLACES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

194573 NO. 194428 19-05-22

(-3)

SLEEVE

NOTE: PIPE FITTING MUST NOT PROTRUDE INTO THE
INTERIOR WHEN FULLY THREADED.

DART AEROSPACE	
TITLE P3 LEAK CHECK ADAPTOR	
DWG NO. PWC70797-3	REV 2
MAT'L 6061 HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/
SPEC MIL-A-8625F, TYPE II, CLASS II	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	BELL
APPROVED: GILBERT	
SCALE 1:2	DATE 5/12/2011 SHEET 3 OF 3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043525**



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043525

PO Date: 5/23/19

Due Date: 5/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: **RUSH**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194513	RB PWC70797-3	Sleeve -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/30/19	6 pcs	0 pcs	6 pcs	\$10.55/pcs	\$63.30
2	190835	C3-2-1	Side Plate C-3 Hook Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	5/30/19	21 pcs	0 pcs	21 pcs	\$10.55/pcs	\$221.55
Grand Total:											\$284.85



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER
POHB043525



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

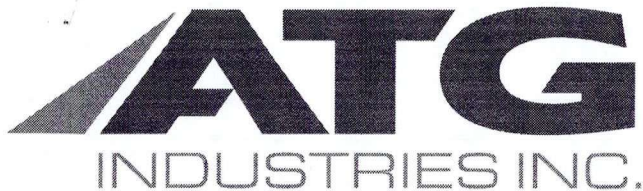
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in dark ink, appearing to be "JH" or similar, located to the right of the Order Notes section.

Plex 5/30/19 11:14 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917914

Date: 30-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 each	Part: RB PWC70797-3 Sleeve Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 25182 PO: POHB043525	Rev: 2	Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAY 30 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			